

VIVACE MIN/MAX SIZES AND COMBINATION/MULLION RULES



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All Durabuilt windows are custom manufactured to your required size and configuration. Use this guide to design within our minimum / maximum sizes and combination / mullion rules.

Series	Window Type	Min width (in)	Max width (in)	Min height (in)	Max Height (in)	Min area (s/ft)	Max area Dual pane (s/ft)	Max area Triple pane (s/ft)	Max weight (lbs)	Min radius (in)
Vivacé	Tilt only	17	57	19.5	50	2.5	19.75	13	150	-
	Tilt Turn	22	55	17	89	2.6	34	22	160	-
	Picture	10	120	10	120	0.7	50	34	300	17.5
	Fixed	13.5	120	13.5	120	0.7	50	34	300	17.5
	Inswing Door	19	42	68	96	9	30	16	120	-
	Outswing Door	19	42	68	96	9	30	16	120	-
	Double Door	34	76.5	68	98.5	16	51	32	240	-
	2 Wide Patio Door	56	96	69	96	26.5	64	64	385	-
	3 Wide Patio Door	84	108	69	96	40	72	72	430	-
	4 Wide Patio Door	107	144	69	96	51	96	96	570	-

COMBINATION WINDOWS AND MULLION RULES

Vivacé

Common frame combination windows

Cannot exceed 144" x 96" with operable not exceeding 36" and fixed not exceeding 72" in width

Cannot exceed 96" x 144" with operable not exceeding 36" and fixed not exceeding 72" in height

Maximum area using picture frame of 60 sq. ft.

Maximum area using fixed frame is 96 sq. ft.

Mulled windows - Box to Box

Single units and common frame combinations can be factory or site mulled

Consult R&D for the specific mullion type based on the width or height of combination window

